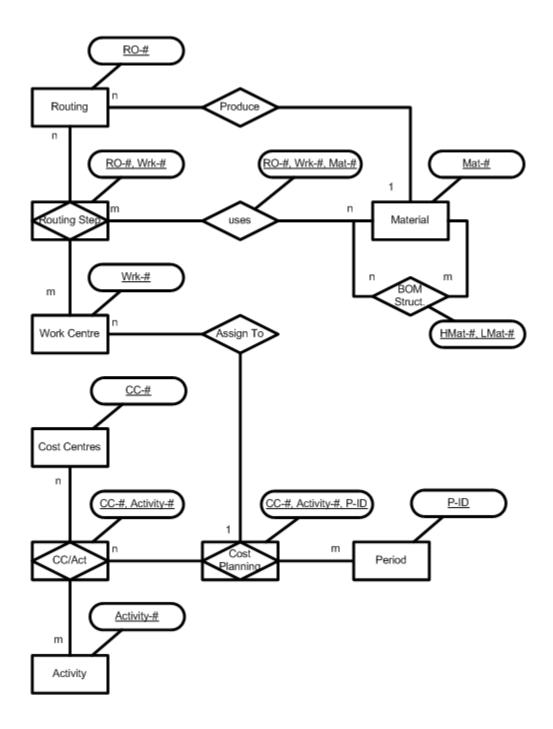
PPC System

Source: [Hohe99], adapted by Farid El Masri, adjusted by Gerhard Pokorny

Transfer the following verbal description into an ERM:

- a) The materials (Mat-#) are connected by hierarchical bill of materials structure.
- b) On a technical level work centres (Wrk-#) are used in routings (RO-#) as a routing step. Materials are produced by routings, whereas, a routing is uniquely assigned to the material it produces; each routing step refers to the materials that are used.
- c) Cost planning is defined as a combination of cost centres (CC-#), activities (Activity-#) and periods (P-ID).
- d) Each work centre is uniquely assigned to the combination cost planning.



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Routing

<u>Mat-#</u>	

<u>RO-#</u>	Mat-#	:

BOM Structure

пере	
uses	

HMat-#	LMat-#	

<u>RO-#</u>	<u>Wrk-#</u>	<u>Mat-#</u>	

Routing-Step

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<u>RO-#</u>	Wrk-#	

<u>Wrk-#</u>	CC-#	Activity-#	P-ID	

Cost Planning

Cost Center/Activity

<u>CC-#</u>	Activity-#	P-ID	

<u>CC-#</u>	Activity-#	

Cost Centre

Activity

Period

<u>CC-#</u>	

Activity-#	

P-ID	